



Ultra Clois, 2-Step Clois-Enamel Emblems



Creative Quality

STEP 1 We manufacture a beautiful fine quality die-struck enamel emblem, finished in gold or nickel silver. Raised metal separates each brilliant color.

STEP 2 We add more colors without metal separating the colors and with close registration even in small details. You get the quality of enamel with the flexibility to duplicate logos.

Exceptional Quality

- High quality die-struck process.
- Vibrant "full fill" enamel.
- PMS color matching.
- Raised lines of metal must separate Ultra Clois enamel.
- Screen overprinting available when small areas of detail are required to show in color. (See 2-step process below.)
- Metal finishes available: gold, silver or black nickel.

FOR ULTRA CLOIS - ITEM 6801-E;
FOR 2-STEP ENAMEL - ITEM P70:

Emblem with military back	100	250	500	1000	2500
	-249	-499	-999	-2499	-4999
Up to 3/4 inch	3.60	2.30	2.00	1.70	1.50
7/8 inch	3.80	2.40	2.20	1.90	1.60
1 inch	4.00	2.60	2.30	2.00	1.70
1 1/4 inch	4.80	3.10	2.70	2.40	2.10

Includes up to four colors. Additional colors, \$0.12 (A) each. Size determined by longest dimension. Request special quote on 5,000 pieces or more and for larger sizes.

2-STEP ENAMEL PINS

For small areas of detail to show in color, screen overprinting must be done. Pricing is as follows (add to Ultra Clois pricing). **Set-up:** \$40.00 (G) per screen color and \$0.08 (A) per screen color run charge.

SET-UP CHARGES (ONE TIME)

Ultra Clois die: Up to 1 inch, \$100.00 (G). 1 1/4 inch, \$110.00 (G). (Waived on orders of 1,000 or more; limit one die per order.)

PRODUCTION SCHEDULE

Order (from art approval) and reorders (from receipt of order): Three to four weeks.

Rush service: Available preauthorized. Inquire for availability and pricing.

ART REQUIREMENTS

Computer generated art required (see page 31 for acceptable formats). If unavailable, \$40.00 (C) art charge applicable.

PACKAGING

Standard: Poly bag (included in emblem price).

Optional: See pages 29 and 30.

PREPRODUCTION SAMPLE

\$70.00 (G) and applicable tooling. Allow three weeks for production.

LESS THAN MINIMUM CHARGE

For orders less than catalog quantity, add \$50.00 (C); absolute minimum, 50 pieces.

ADDITIONAL BACKING AND PRODUCT IDEAS

See alternative backing options AND additional product ideas for these emblems on pages 16 and 17.