



Deluxe Die-Struck Emblems



Great Quality at a Great Price

- Very unique product that offers the same look as precious metal at a significant savings.
- 100% manufactured in the USA.
- Create custom award pins by adding stones and/or engravings.
- Several metal finish options available. PMS color matching at no additional charge.

Our deluxe die-struck emblems are individually handcrafted using base metals (copper or brass). Each piece is hand finished and either plated gold or silver or antiqued providing the luster and appeal of fine jewelry.

Deluxe die-struck emblems are priced by finish and provide an excellent option for:

- Recognition and service awards
- Corporate and organizational **identification** pins
- Corporate and organizational **anniversary** pins

SET-UP CHARGES

Stamping die: Simple, \$250.00 (G). Complex, call for quote.
Trimming die: Stock shapes, no charge. Custom shapes, \$225.00 (G).

PREPRODUCTION SAMPLE

\$40.00 (G) and applicable tooling. Two week delivery.

PRODUCTION SCHEDULE

Order (from art approval) and reorders (from receipt of order): Without stones or enamel: **three to four weeks**.
 With stones and/or enamel: **four to five weeks**.
Rush service: Available preauthorized. Inquire for availability and pricing.

ART REQUIREMENTS

Computer generated art required (see page 31 for acceptable formats). If unavailable, \$40.00 (C) art charge applicable.

PACKAGING

Standard: Poly bag (included).
Optional: See pages 29 and 30.

ADDITIONAL BACKING AND PRODUCT IDEAS

See alternative backing options AND additional product ideas for these emblems on pages 16 and 17.

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HIGH-POLISHED TWO-TONED FINISH (GOLD OR NICKEL SILVER)

Details of the logo are raised areas of metal and highly polished with the background sandblasted for a satin finish. Sizes up to one inch.

Two-toned gold or silver finish Attachments	50	100	250	500	1000	2500
	-99	-249	-499	-999	-2499	-4999

67-T military back/ 6727-T charm/ 6713-T flat	7.20	5.40	4.40	3.70	3.30	2.90
6701-T deluxe back/ 6702-T pin back	7.40	5.60	4.60	3.90	3.50	3.10

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HIGH-POLISHED WITH THE ADDITION OF COLOR FILL

Details are raised areas of metal, highly polished with color(s) added to the background. PMS colors available at no charge. Price includes sandblasting, **one color**, and sizes up to one inch. Add \$0.60 (A) for each additional color.

Polished with one color	50	100	250	500	1000	2500
	-99	-249	-499	-999	-2499	-4999

67-X military back/ 6727-X charm/ 6713-X flat	7.80	6.00	5.00	4.30	3.90	3.50
6701-X deluxe back/ 6702-X pin back	8.00	6.20	5.20	4.50	4.10	3.70

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OPTIONS

Epoxy enamel ("full fill"): Add \$1.25 (C) to two-toned pricing per color.

CLASSIC ANTIQUE FINISH

The look of antiquity as this special finish utilizes a barrel finishing process that provides a durable and ageless bronze finish. Sizes up to one inch.

Antique bronze or silver finish Attachments	50	100	250	500	1000	2500
	-99	-249	-499	-999	-2499	-4999

67-A military back	4.40	3.40	2.80	2.10	2.00	1.70
6701-A quality back	4.60	3.60	3.00	2.30	2.20	1.90

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Note: Request special quote on quantities of 5,000 or more and for sizes larger than one inch.



STONES/ENGRAVING

Enhance these recognition and achievement awards through the addition of precious or semi-precious stones and/or engravings.

ENGRAVING

Engraved into emblem and color filled.

Deep-cut	1-49	50-99	100+
Up to two numerals	1.90	1.40	1.30

Add \$0.50 (C) for each additional character engraved.

3C

STONES

Synthetic stones (2 - 10 pts.) rubies, sapphires, emeralds, white spinels, \$3.50 (C) each.

Genuine stone (sized in points)	¥01	¥02	¥03	¥04	¥06	¥08
Sapphire-ruby	5.00	5.50	7.00	9.00	10.00	14.00
Emerald	7.50	8.00	9.00	11.00	13.00	17.50
Diamond	12.75	22.50	32.50	42.50	65.00	80.00

Stone pricing based on quantities of 50 pieces or less. Request special quote for larger quantities and for sizes and genuine stones not listed here.

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