



The 2-Step Process - #P70

For small areas of detail to show in color, EB recommends screen overprinting. Pricing (add to Ultra Clois pricing): **Set-up:** \$40.00 (G) per screen color and \$0.08 (A) per screen color run charge.

STEP 1 We manufacture a fine quality die-struck enamel emblem, finished in gold or nickel silver. Raised metal separates colors.

STEP 2 We add more colors without metal separating the colors and with close registration even in small details. You get the quality of enamel with the flexibility to precisely duplicate logos.



Exceptional Quality

- High quality die-struck process.
- Vibrant “full fill” enamel.
- PMS color matching.
- Raised lines of metal must separate Ultra Clois enamel.
- Screen overprinting available when small areas of detail are required to show in color. (See 2-step process described above.)
- Metal finishes available: gold, silver or black nickel.

ULTRA CLOIS - ITEM 6801-E

Emblem with military back	100 -249	250 -499	500 -999	1000 -2499	2500 -4999
Up to 3/4 inch	3.50	2.34	2.00	1.74	1.54
7/8 inch	3.70	2.44	2.20	1.94	1.64
1 inch	3.90	2.64	2.34	2.04	1.74
1 1/4 inch	4.30	3.00	2.70	2.40	2.10

5A

Includes up to four colors. Additional colors, \$0.12 (A) each. Size determined by longest dimension. Request special quote on 5,000 pieces or more and for larger sizes.

SET-UP CHARGES (ONE TIME)

Ultra Clois die: Up to 1 inch, \$100.00 (G). 1 1/4 inch, \$110.00 (G). (Waived on orders of 1,000 or more; limit one die per order.)

PRODUCTION SCHEDULE

New orders (from art approval) and reorders (from receipt of order): Three to four weeks. **Rush service:** Available preauthorized. Inquire for availability and pricing.

ART REQUIREMENTS

Computer generated art required (see page 27 for acceptable formats). If unavailable, \$40.00 (C) art charge applicable.

PACKAGING

Standard: Poly bag (included in emblem price). **Optional:** See pages 25 and 26.

PREPRODUCTION SAMPLE

\$70.00 (G) and applicable tooling. Allow three weeks for production.

LESS THAN MINIMUM CHARGE

For orders less than catalog quantity, add \$50.00 (C); absolute minimum, 50 pieces.

ADDITIONAL BACKING AND PRODUCT IDEAS

See alternative backing options AND additional product ideas for these emblems on pages 16 to 19.



These emblems are especially nice for cufflinks, see page 18.