



## Exceptional Quality

- High quality die-struck process.
- Vibrant "full fill" enamel.
- PMS color matching.
- Raised lines of metal must separate Ultra Clois enamel.
- Screen overprinting available when small areas of detail are required to show in color. (See 2-Step Process described above.)
- Metal finishes available: gold, silver or black nickel.

### ULTRA CLOIS - ITEM 6801-E

| Emblem with military back | 100  | 250  | 500  | 1000  | 2500  |
|---------------------------|------|------|------|-------|-------|
|                           | -249 | -499 | -999 | -2499 | -4999 |
| Up to 3/4 inch            | 3.50 | 2.30 | 1.90 | 1.68  | 1.48  |
| 7/8 inch                  | 3.70 | 2.40 | 2.00 | 1.76  | 1.56  |
| 1 inch                    | 3.90 | 2.50 | 2.10 | 1.88  | 1.76  |
| 1 1/4 inch                | 4.10 | 2.90 | 2.60 | 2.30  | 2.20  |

5A

Includes up to four colors. Additional colors, \$0.12 (A) each.  
 Size determined by longest dimension.  
 Request special quote on 5,000 pieces or more and for larger sizes.  
 Sandblast effect with Ultra Clois emblem, add \$0.20 (A).

### SET-UP CHARGES (ONE TIME)

Ultra Clois die: Up to 1 inch, \$100.00 (G).  
 1 1/4 inch, \$110.00 (G). (Waived on orders of 1,000 or more; limit one die per order.)

### PRODUCTION SCHEDULE

New orders (from art approval) and reorders (from receipt of order): Three to four weeks. Rush service: Available preauthorized. Inquire for availability and pricing.

## The 2-Step Process - #P70

For small areas of detail to show in color, EB recommends screen overprinting. Pricing (add to Ultra Clois pricing):  
**Set-up:** \$40.00 (G) per screen color and \$0.08 (A) per screen color run charge.

**STEP 1** We manufacture a fine quality die-struck enamel emblem, finished in gold or nickel silver. Raised metal separates colors.

**STEP 2** We add more colors without metal separating the colors and with close registration even in small details. You get the quality of enamel with the flexibility to precisely duplicate logos.



### ART REQUIREMENTS

Computer generated art required (see Back Cover for acceptable formats). If unavailable, \$40.00 (C) art charge applicable.

### PACKAGING

**Standard:** Poly bag (included in emblem price).  
**Optional:** See pages 25 to 27.

### PREPRODUCTION SAMPLE

\$70.00 (G) and applicable tooling. Allow three weeks for production.

### LESS THAN MINIMUM CHARGE

For orders less than catalog quantity, add \$50.00 (C); absolute minimum, 50 pieces.

### ADDITIONAL BACKING AND PRODUCT IDEAS

See alternative backing options AND additional product ideas for these emblems on Pages 16 to 19.



UltraClois enamel is very durable, making it an excellent process for producing high-end, logoed key tags. See key tag attachment options on Page 21.