## ANTIQUE & COLOR-FILL DIE-STRUCK BRASS



# IDEA









For a personal touch, consider engraving the years of service you are recognizing on your emblem.













The addition of color to background areas enhances small areas of detail shown in metal.









elegant finish, and works great for

3D designs.



















## PMS color matching.

Raised lines of metal must separate colors.

Special colors available: transparent glitter enamels.

# **DIE-STRUCK ANTIQUE BRONZE, ANTIQUE** SILVER OR ANTIQUE GOLD

	ue emblem nilitary back	100 -249	250 -499	500 -999	1000 -2499	2500 -4999
P67-A	Up to 3/4 inch	3.32	2.16	1.68	1.50	1.44
	7/8 inch	3.50	2.32	1.80	1.60	1.54
	1 inch	3.78	2.56	1.98	1.78	1.72
	1-1/8 inch	4.00	2.86	2.18	1.88	1.78
	1-1/4 inch	4.62	3.40	2.66	2.32	2.16

Includes up to four colors. Size determined by longest dimension. Request special quote on 5,000 pieces or more and for larger sizes.



#### **COLOR FILL**

	filled emblem nilitary back	100 -249	250 -499	500 -999	1000 -2499	2500 -4999
P67-X	Up to 3/4 inch	3.12	1.96	1.52	1.34	1.30
	7/8 inch	3.28	2.10	1.60	1.44	1.38
	1 inch	3.56	2.32	1.76	1.58	1.54
	1-1/8 inch	3.70	2.78	1.96	1.74	1.70
	1-1/4 inch	4.28	3.30	2.38	2.14	1.88
						5A

Gold, silver or black nickel finish. Includes up to four colors. Additional colors, \$0.12 (A) each.

Sandblast effect with color-fill emblem, add \$0.20 (A).

Size determined by longest dimension.

Request special quote on 5,000 pieces or more and for larger sizes.

## **EB ENHANCEMENTS**

Tru-Gold plating: Up to 1 inch, add \$0.12 (A) each.

Up to 1-1/4 inch, add \$0.14 (A) each.

Epoxy dome: Add \$0.10 (A) each.

#### **STONES**

Synthetic stones (rubies, sapphires, emeralds, white spinels) glued in: 2 to 8 pt., \$0.80 (A).

SEE PAGES 15 & 16 for unique product ideas for this process other than lapel pins as well as optional backings.