





LUTHERAN CHURCH

- Logo etched into brass metal.
- Slightly thinner metal used more economical than die-struck emblems.
- PMS color matching with smooth, even color fill.
- Raised lines of metal must separate colors.
- Metal finishes available: gold, silver or black nickel.

Etched enamel with military back		100 -249	250 -499	500 -999	1000 -2499	2500 -4999
6901-E	Up to 3/4 inch	2.86	1.92	1.38	1.22	1.00
	7/8 inch	3.02	2.06	1.52	1.34	1.10
	1 inch	3.26	2.28	1.74	1.54	1.38
	1-1/8 inch	3.58	2.56	1.98	1.82	1.68
	1-1/4 inch	3.84	2.80	2.22	2.02	1.86
						5A

Includes up to four colors. Additional colors, \$0.12 (A) each. Size determined by longest dimension.

Request special quote on 5,000 pieces or more and for larger sizes.

SET-UP CHARGES (ONE TIME)

Die: Up to 1 inch, \$90.00 (G). 1 1/4 inch, \$100.00 (G). (Waived on orders of 1,000 or more; limit one die per order.)





















PRODUCTION SCHEDULE

New orders (from art approval) and reorders (from receipt of order): 20 to 23 working days. Rush service: Available preauthorized. Inquire for availability and pricing.

ART REQUIREMENTS

Computer generated art required (see Back Cover for acceptable formats). If unavailable, \$40.00 (C) art charge applicable.

PACKAGING

Standard: Poly bag (included in emblem price). Optional: See pages 26 to 27.

PREPRODUCTION SAMPLE

\$70.00 (G) and applicable tooling. Allow three weeks for production.

LESS THAN MINIMUM CHARGE

For orders less than catalog quantity, add \$35.00 (C); absolute minimum, 50 pieces.

EB ENHANCEMENTS

Tru-Gold plating: Up to 1 inch, add \$0.12 (A) each. Up to 1-1/4 inch, add \$0.14 (A) each.

Epoxy dome: Add \$0.10 (A) each.

SEE PAGES 15 & 16 for unique product ideas for this process other than lapel pins as well as optional backings.