

## DIE-CAST EMBLEMS



Excellent for producing unique, logoed key rings. Four styles available on Page 25.

The die cast process can produce attractive 3-dimensional ornaments. Request special quote.

### Great for Dimensional Designs and Cut-Out Letters

- Emblems formed using steel dies and casting process.
- Zinc alloy metal.
- Great for pierced-out designs and cut-out letters.
- PMS color matching.
- Raised lines of metal must separate colors.
- Pricing includes gold or silver finish. See optional finishes in EB Enhancement section

| Emblem with military back | 100  | 250  | 500  | 1000  | 2500  |
|---------------------------|------|------|------|-------|-------|
|                           | -249 | -499 | -999 | -2499 | -4999 |
| P78 Up to 3/4 inch        | 3.50 | 2.10 | 1.90 | 1.70  | 1.50  |
| 7/8 inch                  | 3.70 | 2.20 | 2.00 | 1.80  | 1.60  |
| 1 inch                    | 3.80 | 2.30 | 2.20 | 1.90  | 1.70  |
| 1-1/8 inch                | 3.90 | 2.50 | 2.30 | 2.00  | 1.90  |
| 1-1/4 inch                | 4.10 | 2.80 | 2.40 | 2.20  | 2.10  |

Includes up to four colors. Additional colors, \$0.12 (A) each. Size determined by longest dimension. Request special quote on 5,000 pieces or more and for larger sizes.

#### SET-UP CHARGES (ONE TIME)

Mold (simple): \$125.00 (G).

Complex or three dimensional designs: Quoted upon review of artwork.

#### PRODUCTION SCHEDULE

New orders (from art approval) and reorders (from receipt of order): 20 to 23 working days. Rush service: Available preauthorized. Inquire for availability and pricing.

#### ART REQUIREMENTS

Computer generated art required (see *Back Cover* for acceptable formats). If unavailable, \$40.00 (C) art charge applicable.

#### PACKAGING

**Standard:** Poly bag (included in emblem price). **Optional:** See optional packaging and pricing on pages 26 to 27.

#### PREPRODUCTION SAMPLE

\$70.00 (G) and applicable tooling. Allow three weeks for production.

#### LESS THAN MINIMUM

For orders less than catalog quantity, add \$35.00 (C); absolute minimum, 50 pieces.

#### EB ENHANCEMENTS

**Tru-Gold plating:** Up to 1 inch, add \$0.12 (A) each.

Up to 1-1/4 inch, add \$0.14 (A) each.

**Antique gold, silver or bronze finish:**

Up to 1 inch, add \$0.10 (A) each.

Up to 1-1/4 inch, add \$0.12 (A) each.

SEE PAGES 15 & 16 for unique product ideas for this process other than lapel pins as well as optional backings.